

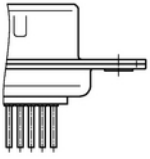
Informationen zum Wellen-Lötverfahren Wave Soldering Information

Empfehlungen für das Wellenlötverfahren Recommendations for Wave Soldering

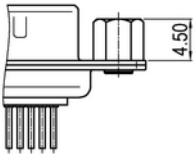
Die Bauteile sollten bei einer Lötbadtemperatur von 260°C in max. 5 Sekunden verlötet werden.
Items should be soldered at a solder temperature of 260°C in 5 seconds max.

Empfohlenes Wellenlötprofil:
Recommended wave soldering profile:



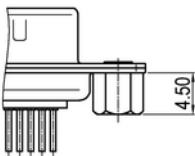


0 Durchgangsloch 3,05mm
3.05mm Through Hole



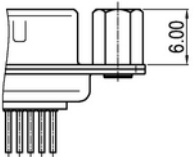
B1 Gewindeniet UNC 4-40
UNC 4-40 Thread Rivet

B2 Gewindeniet M3
M3 Thread Rivet



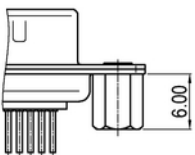
1 Gewindeniet UNC 4-40
UNC 4-40 Thread Rivet

2 Gewindeniet M3
M3 Thread Rivet



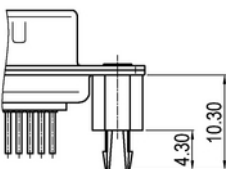
3 Gewindebolzen UNC 4-40
UNC 4-40 Thread Bolt

4 Gewindeniet M3
M3 Thread Rivet

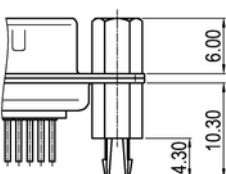


5 Gewindebolzen UNC 4-40
UNC 4-40 Thread Bolt

6 Gewindebolzen M3
M3 Thread Bolt



BL Board Lock mit UNC 4-40 Gewinde
Board Lock with UNC 4-40 Thread



CL Combi-Lock mit UNC 4-40 Gewinde
Combi Lock with UNC 4-40 Thread